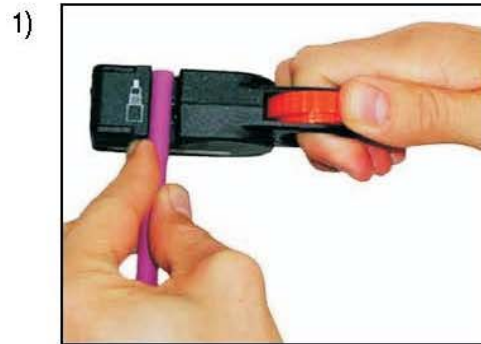
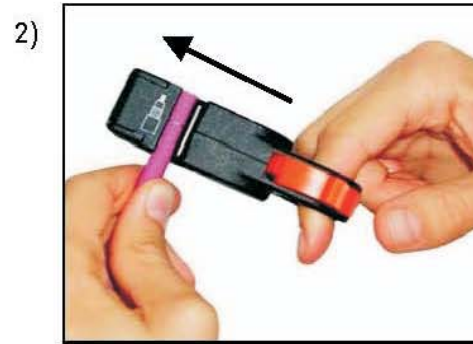


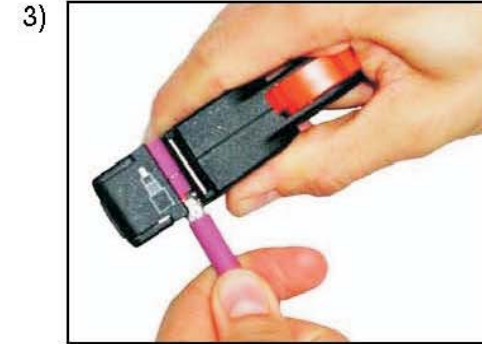
## I. Work succession: Stripping and assembling of FC Strips



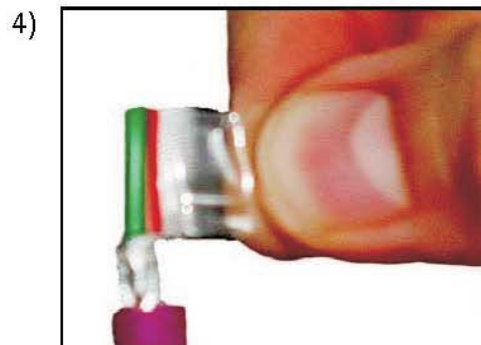
Fix the stripping length with the finger (for PROFIBUS cables about 25-27 mm) and insert cable into tool. Press red handle.



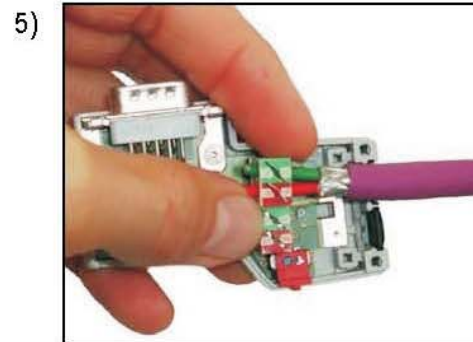
Turn tool three to four times in direction of arrow



Pull tool carefully in closed condition from the cable end.



Take off foil.



Place cable ends in the PROFIBUS (ERbic PROFIBUS IDC Switch) connector.



Screw on strain relief.



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## II. Cutting depth adjustment

### A) Rough adjustment



Screws B and C must be adjusted. Screw A without any function.



- a) Start Position: Set screws B and C flush to the housing surface
- b) Turn in screws B and C according to the table below.

cable type	stripping length	cable-Ø in mm	screw B	screw C
PROFIBUS	25-27 mm	7,8	1 ½ turns	¼ turns

### B) Fine adjustment

For optimal attitude of the cut depth we recommend to do some test strippings. Then, re-adjust screws if necessary.

## III. Change of tool cassette/cartridge



Open housing



Take out the cartridge.

The cartridges can be turned and used again, if the knives are blunt.

