Product Environmental Profile

XBTGT... Advanced Panel Magelis GT 3" & 5"







Product overview

Magelis GT 3" & 5" feature new information and communication technologies, which depending on the model, include:

- High level of communication (embedded Ethernet, multilink, Web server and FTP)
- External storage of data (Compact Flash memory card and USB memory stick) for storing production data and backing up applications
- Multimedia data with integrated image and sound management (digital or analogue camera)
- Management of peripherals: printers, bar code readers, loudspeakers, etc.

The Magelis Advanced Panels touch screen terminals offer consists of:

- A range of 20 touch screen terminals (XBT GT) available with a wide choice of screen sizes (3.8", 5.7", 7.5", 10.4" 12.1" and 15") in various versions (monochrome, colour, STN or TFT)
- An XBT GT 5.7" terminal (XBT GT 2930) equipped with a screen featuring an anti-refl ection coating
 and a backlit display that is twice as intense for applications in brightly-lit environments, in particular
 those which are exposed to sunlight

The representative product used for the analysis XBTGT2330.

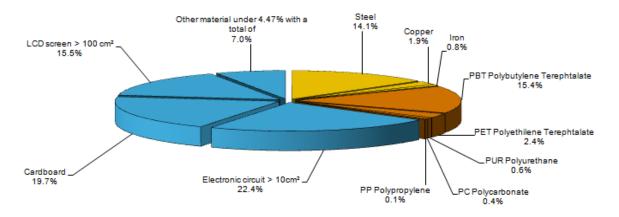
The environmental impacts of this referenced product are representative of the impacts of the other products of the range, which are developed with a similar technology.

The environmental analysis was performed in conformity with ISO 14040.

Constituent materials

The mass of the product range is from 1,250 to 1,450g including packaging. It is 1,421g for the XBTGT2330.

The constituent materials are distributed as follows:



Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2011/65/EU of 8 June 2011) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

Manufacturing

The Magelis GT 3" & 5" product range is manufactured at a Schneider Electric production site on which an ISO14001 certified environmental management system has been established.

Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive.

The Magelis GT 3" & 5" packaging weight is 389 g. It consists of cardboard (280g), urethane sponge (8.8g), antistatic bag(7.3g), manual(27g), attachment(49g),connector(10g) and Clip(6.6g).

The weight of recycled materials used is 72% of total packaging mass.

The product distribution flows have been optimised by setting up local distribution centres close to the market areas.



Use

The products of the Magelis GT 3" & 5" range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use

The electrical power consumption depends on the conditions under which the product is implemented and used. The electrical power consumed by the Magelis GT 3" & 5" range is under 26.0W. It is 19.4 W in active mode for the referenced XBTGT2330.

Product's parts lifetime is the below

- · A Backlight Service Life:
- 54,000 hrs. or more (continuous operation at 25℃ before backlight brightness decreases to 50% or backlight starts to blink) User nonreplaceable parts, return system to distributor.
- · Touch Panel Service Life :
- 1,000,000 times or more
- User nonreplaceable parts, return system to distributor.
- · A Lithium battery's lifetime is:
- 10 years when the battery's ambient temperature is 40°C or less.
- 4.1 years when the battery's ambient temperature is 50°C or less.
- 1.5 years when the battery's ambient temperature is 60°C or less.

When used for back up: Approximately 100 days, with a fully charged battery. Approximately 6 days, with a half-charged battery.

End of life

At end of life, the products in the Magelis GT 3" & 5" have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range contains PCBA, LCD and battery that should be separated from the stream of waste so as to optimize end-of-life treatment by special treatments. The location of these components and other recommendations are given in the End of Life Instruction document which is available for this product range (ENVEOLI 11 12 36).

The recyclability potential of the products has been evaluated using the "Codde- BV recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio is: 23%.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modeling hypothesis and method:

- the calculation was performed on the XBTGT2330.
- product packaging

This product range is Energy consuming product: (assumed service life is 10years and use scenario is: the consumed power 19.4W and 100% service uptime (based on the real using data).

The electrical power model used for calculation is European model.

End of life impacts are based on a worst case transport distance to the recycling plant (1000km)

Presentation of the product environmental impacts

Environmental indicators	Unit	One unit XBTGT2330					
		S = M + D + I + U + E	М	D	I	U	E
Raw Material Depletion	Y-1	1.63E-12	1.60E-12	6.26E-16	0	2.21E-14	1.91E-18
Energy Depletion	MJ	2.32E+04	3.47E+03	2.47E+02	0	1.95E+04	1.32E+00
Water depletion	dm ³	7.00E+03	4.14E+03	4.12E+01	0	2.81E+03	9.73E-03
Global Warming	g≈CO ₂	1.20E+03	1.96E+02	1.86E+01	0	9.82E+02	9.37E-02
Ozone Depletion	g≈CFC-11	1.06E-04	3.97E-05	1.32E-05	0	5.33E-05	1.78E-10
Air Toxicity	m ³	2.13E+08	4.65E+07	3.25E+06	0	1.63E+08	2.74E+04
Photochemical Ozone Creation	g≈C ₂ H ₄	4.37E-01	7.63E-02	1.69E-02	0	3.34E-01	2.33E-05
Air acidification	g≈H ⁺	1.72E-01	3.75E-02	2.20E-03	0	1.32E-01	1.84E-05
Water Toxicity	dm ³	3.34E+02	4.89E+01	2.19E+00	0	2.82E+02	4.00E-02
Water Eutrophication	g≈PO ₄	1.13E-02	8.52E-03	5.00E-04	0	2.31E-03	1.74E-07
Hazardous waste production	kg	2.08E+01	4.52E+00	9.23E-03	0	1.63E+01	1.16E-07

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 5 and with its database version 2013-02.

The Use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators.

Depending on the impact analysis, the environmental indicators (without RMD) of other products in this family may be proportional extrapolated by energy consumption values. For RMD, impact may be proportional extrapolated by mass of the product.

System approach

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2011/65/EU of 8 June 2011), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.



Glossary

Raw Material Depletion (RMD)	This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.		
Energy Depletion (ED)	This indicator gives the quantity of energy consumed, whether it be from fossil, hydroelectric, nuclear or other sources. This indicator takes into account the energy from the material produced during combustion. It is expressed in MJ.		
Water Depletion (WD)	This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm ³ .		
Global Warming (GW)	The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO ₂ .		
Ozone Depletion (OD)	This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.		
Air Toxicity (AT)	This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.		
Photochemical Ozone Creation (POC)	This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C_2H_4).		
Air Acidification (AA)	The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H ⁺ .		
Water Toxicity (WT)	This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.		
Hazardous Waste Production (HWP)	This indicator calculates the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.		

PEP achieved with Schneider-Electric TT01 V9 and TT02 V15 procedures in compliance with ISO14040 series standards
PEP established according to PEPecopassport PCR: PEP-PCR-ed2-EN-2011 1209 rules

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