Product End-of-Life Instructions

ALTIVAR 212 0.75 to 7.5 kW – IP55

Product Range
ALTIVAR 212 0.75 to 7.5 kW – IP55

Marketing Model
ATV212W075N4 and all models of Product.

Size in mm:
W x H x D: 215 x 297 x 192

Weight (excluding packaging) in Kg:
5.3

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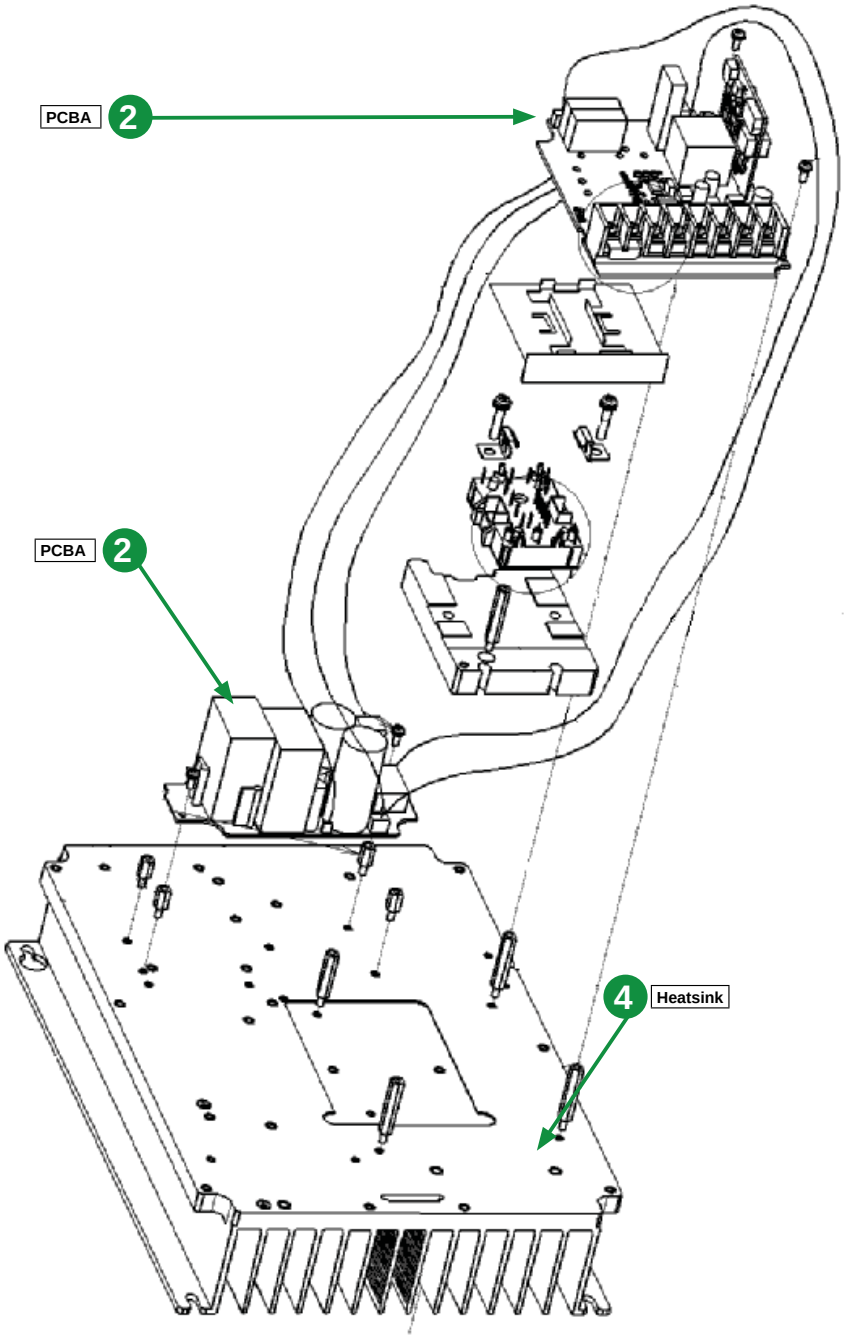
Operations recommended for the end of life treatment

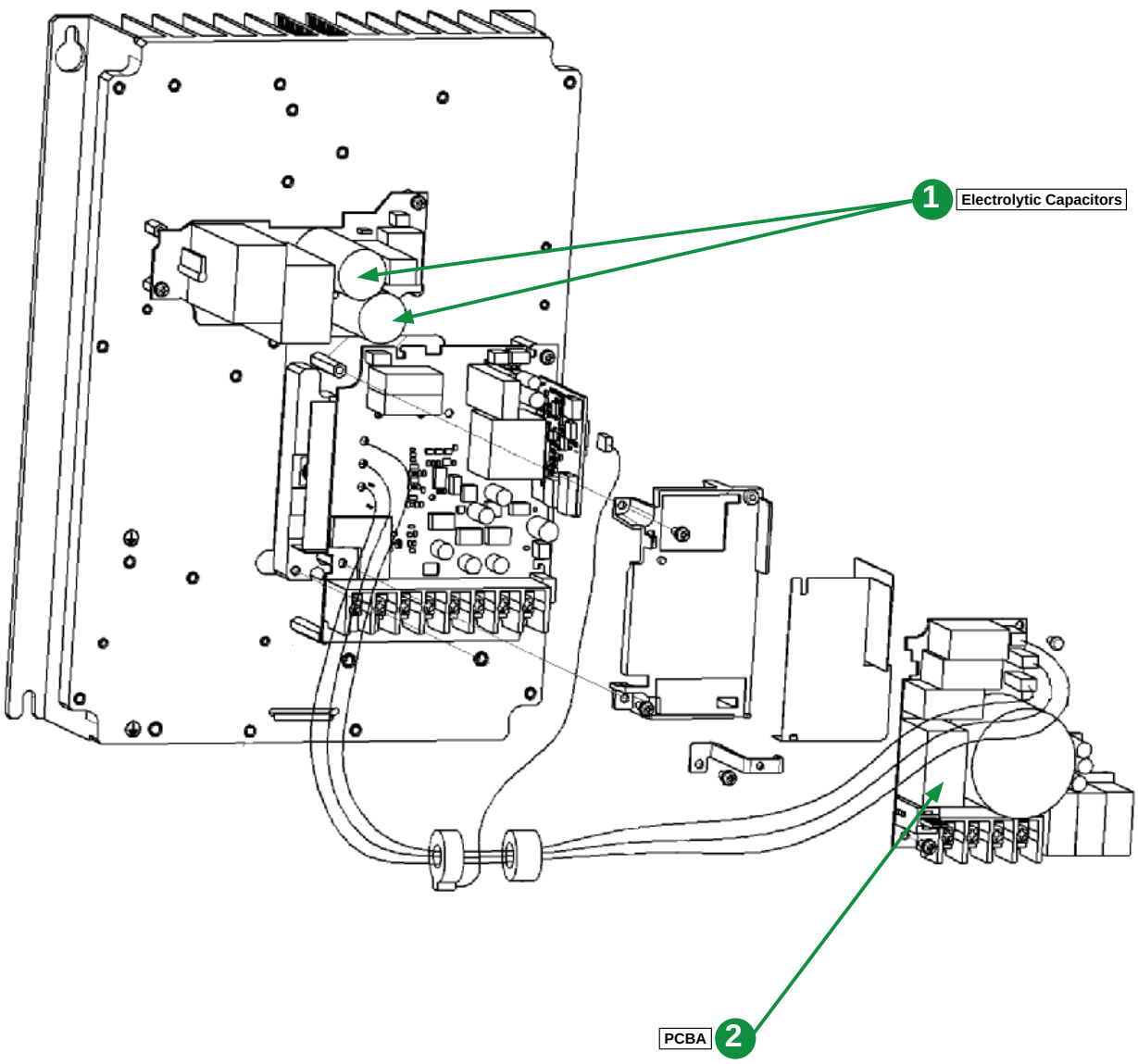
There are several steps to process the products at the end of life so as to recover components, materials or energy:

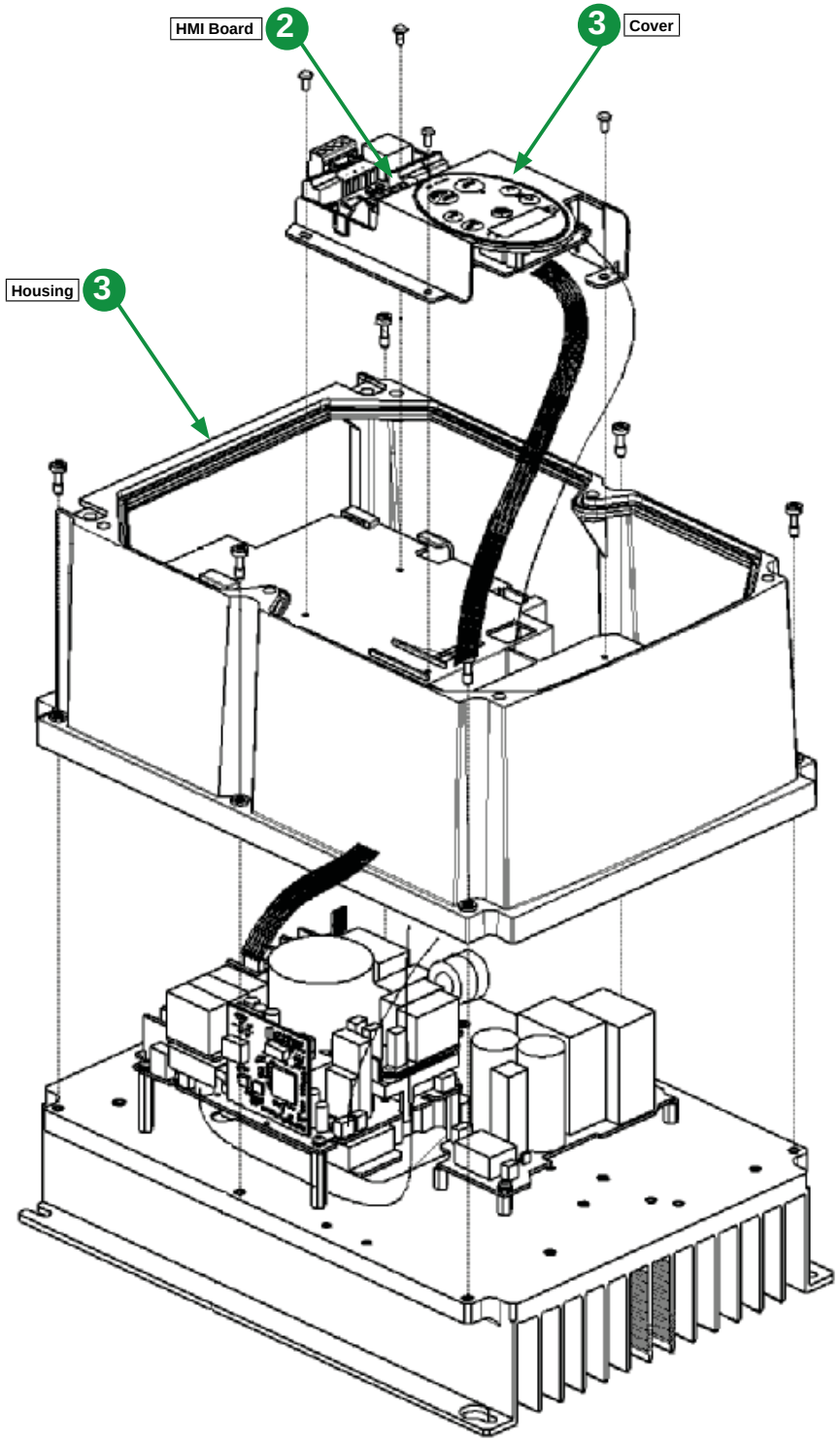
Reuse ⇨ Depollution ⇨ Dismantling ⇨ Shredding

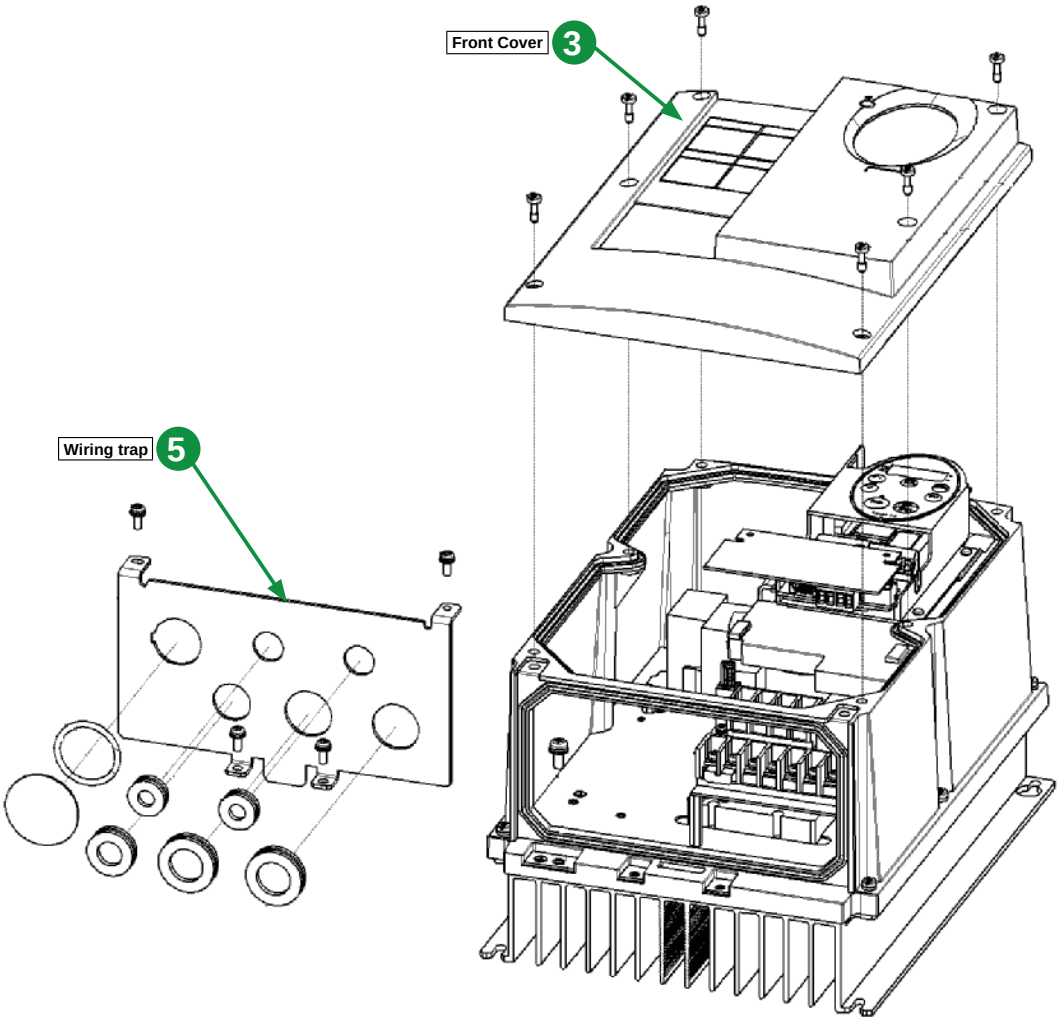
The components of the products that are recommended to be depolluted (according to the WEEE 2002/96/EC list) or that are recommended to be re-used or dismantled so as to improve the material recovery or that lead to some hazards are listed, identified and located hereunder.

This ATV212 contains electrolytic capacitors which may cause electrical shock during the end of life treatment process. BEFORE SERVICING, REMOVE ALL POWER and WAIT 15 MINUTES.




1
Electrolytic Capacitors
PCBA
2


HMI Board
2
3
Cover
Housing
3



Types of Components	Number on drawing	Components Description	Total Mass Per Types (kg)
Components listed for operating hazards	1	Electrolytic capacitors	(included in PCBA's)
Components listed for reuse	None	None	
Components listed for depollution	1	Electrolytic capacitors	(included in PCBA's)
	2	Printed Circuit Board Assembly (PCBA) + Cables and connectors (not shown on drawing)	0.7
Components listed for dismantling operation which improves the recycling performance	3	Plastic parts > PC FR <	0.8
	4	Aluminium (heatsink)	3.3
	5	Steel	0.3
Other components and parts listed for Shredding operations		Miscellaneous	0.2

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